

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1 - 16 (Cancelled)

17. (Previously presented) A method for manufacturing a laundry additive article comprising:
 - (a) providing a web of an insoluble substrate;
 - (b) applying a coating of a polymerizable or crosslinkable dye or particulate soil absorber to at least one face of the web, wherein the dye or particulate soil absorber is a polymeric cyclic amine;
 - (c) applying a cross-linker for the dye or particulate soil absorber to the web; and
 - (d) reacting the cross-linker with the dye or particulate soil absorber, wherein application of the coating and cross-linker can be performed in either order.
18. (Previously presented) A method for manufacturing a laundry additive article comprising:
 - (a) providing a web of an insoluble substrate;
 - (b) applying a coating of a polymerizable or crosslinkable dye or particulate soil absorber to at least one face of the web, wherein the dye or particulate soil absorber is selected from the group consisting of polymers, oligomers, prepolymers, monomers and mixtures thereof, having functional groups selected from the group consisting of hydroxyl, amine, ester, ketone, amide, isocyanate, and mixtures thereof;
 - (c) applying a cross-linker for the dye or particulate soil absorber to the web, wherein the cross-linker is selected from the group consisting of epihalohydrins, bishalohydrins of diols, bishalohydrins of polyalkylene glycols, bishalohydrins of polytetrahydrofurans alkylene dihalides, alkylene trihalides, bisepoxides, trisepoxides, tetraepoxides, and mixtures thereof; and
 - (d) reacting the cross-linker with the dye or particulate soil absorber, wherein application of the coating and the cross-linker can be performed in either order.

19. (original) The method of claim 17 wherein the dye or particulate soil absorber is polyvinyl pyrrolidone co-vinyl imidazole.

20. (original) The method of claim 18 wherein the cross-linker is polyamine epichlorohydrin (PAE) resin.

21. (original) The method of claim 19 wherein the web is paper.

Claims 22 - 24 (cancelled)

25. (Previously presented) A method for manufacturing a laundry additive article comprising:

- (a) providing a web of an insoluble substrate;
- (b) applying a coating of a polymerizable or crosslinkable dye or particulate soil absorber to at least one face of the web;
- (c) applying a cross-linker for the dye or particulate soil absorber to the web; and
- (d) reacting the cross-linker with the dye or particulate soil absorber, wherein application of the coating and the cross-linker can be performed in either order;
- (e) applying additional additive to the substrate, wherein ~~an~~ the additional additive is applied to the substrate as a waxy or hot melt composition, and contacting the substrate with a chill roller to fix the waxy or hot melt composition to the surface of the substrate.

Claims 26-28 (cancelled)

29. (withdrawn) The method of claim 27 wherein the dye or particulate soil absorber is a particulate soil absorber.

Claim 30 (cancelled)

31. (withdrawn) The method of claim 5 ~~4~~ wherein ~~the step of applying application of the~~ cross-linker includes dispensing a coating composition of the cross-linker onto the web through a spray coater.

Claims 32 - 33 (cancelled)

34. (Previously presented) A method for manufacturing a laundry additive article comprising:

- (a) providing a web of an insoluble substrate;
- (b) applying a coating of a polymerizable or crosslinkable dye or particulate soil absorber to at least one face of the web, wherein the dye absorber is aromatic;
- (c) applying a cross-linker for the dye or particulate soil absorber to the web; and
- (d) reacting the cross-linker with the dye or particulate soil absorber, wherein application of the coating and the cross-linker can be performed in either order.